



LUCAS



CE Bristol Cars
864/67.

EQUIPMENT & SPARE PARTS

BRISTOL CARS 1967.
"410" Saloon

EQUIPMENT SPECIFICATION

Ammeter	36368/B	Stoptail and flasher	*54207A
Battery	†*BT11A (24016437)	Petrol reverse valve	(54252) *78037B
Battery(dry charged, Export)	†*BTZ11A (24016447)	Reflector, door pocket	(78042) 57098A
Flasher unit	35020A	Relay, cooling fan	33232A
Fuse box	54038033	Relay, ignition circuit	33209B
HAZARD WARNING DEVICE		Relay heated backlight	33250A
Flasher unit	54362147	Relay, horn	33188D
Switch	35633	Steering column control	32756D
Warning light	38726	SWITCHES	
Horn, high note	69152	Dipper	31800B
low note	69151	Blower	31788D
LAMPS		Boot	31175F
Boot	54185A	Demist	31828D
Flasher repeater	54186E	Direction indicator and	
Glove box	52325B	headlamp flashing	34389B
Head		Door	31404E
Right hand drive		Fan hold	34735A
Dip left, outer	58811D	Fog	31828D
Non-dip, Inner	58990D	Ignition and starting	34641A
Export Europe (except countries stated)		Lighting	31788D
Outer	58814E	Panel light	78365A
Inner	58990D	Knob (order separately)	316135
Export France		Petrol reserve	31828D
Outer	58815E	Roof light	31828D
Inner	*58606/E (59340)	Screen washer	*31847A (31457)
Export U.S.A.		Windshield wiper	*31847A (31457)
Outer	59191B	Knob (order separately)	*316630 (312613)
Inner	58602E	Terminal block	37101B
For outer lamps only		Warning light	38207A
Rim (order separately)	551440	WINDSHIELD WIPERS	
Gasket (order separately)	54520919	Motor	*75497B (75472)
Number plate	53518A/B	Crosshead and rack	
Panel light (illuminating		(cut to 445/32")	743235
automatic transmission)	38226A	* When ordering, quote Part No	
Reversing	52567A	shown in brackets.	
Side and flasher, right hand	52506E	† Suitable Lucas replacement.	
Left hand	52507E		

Outer casing, motor to wheelbox	*54718246 (745028)
Outer casing, wheelbox to wheelbox	743516 (745043)
Outer casing, short, wheelbox	740746
Wheelbox	72729A
Grommet	740811
Arm	54711438
Blade	54711283

SPARE PARTS

AMMETER

Part No	36368/B
Model	CZU60

Washer, fixing clamp	185026
Nut, terminal	156620

FLASHER UNIT

Part No	35020A
Model	FL5

No serviceable parts

FUSE BOX

Part No	51038033
Model	4FJ

Fuse, 35amp.	188218
Cover	54380114
Screw, terminal	120560

HAZARD WARNING DEVICE

Flasher unit

Part No.	54362147
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No serviceable parts

Switch

Part No	34533A
Model	45SA

No serviceable parts

Warning light

Part No	38726A
Model	LL13

Nut	319203
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HORN

Part No. (High note)	69151B
Model	7H

No serviceable parts

Part No. (Low note)	69152B
Model	7H

No serviceable parts

LAMPS

BOOT LAMP

Part No.	54185A
Model	739

Rim	526496
Screw, fixing rim	54111671
Glass	54574876
Gasket, seating glass	54574877
Interior, bulbholder	553700
Bulb	989
Grommet, cable entry	54574879

FLASHER REPEATER LAMP

Part No.	54186E
Model	L734

Lens	54573645
Screw, fixing lens	54110511
Gasket, seating lens	54573691
Bulb	501
Bulbholder, with cables	54575976
Gasket, seating lamp	54574781
Body	54573694

GLOVE BOX LAMP

Part No	52325B
Model	550

Rim or door	526496
Glass	573615
Interior, bulbholder	553780
Body, rubber	526506
Bulb	989

HEADLAMPS

(Outer, right hand drive, dip left)

Part No	58811D
Model	F700
Nut, rim fixing screw	187117
Bracket, fixing rim	555704
Plate, retaining light unit	54521913
Screw, fixing unit retaining plat.	186137
Rim unit seating	54521538
Light unit	54521272
Adaptor	53758
Sleeve, terminal	555910
Spring, fixing unit seating rim	54520514
Screw, trimmer	54520451
Housing, trimmer screw nut	54520550
Nut, trimmer screw	54520551
Body	54522342

(Inner, 1A Unit, non-dip)

Part No	58990D
Model	5 $\frac{3}{4}$
Rim, light unit, retaining	54520356
Screw, unit rim fixing	186137
Light unit	54521805
Adaptor	53758
Rim unit seating assy	*54523577

Bush, rubber fixed point pin	54520214
Pin, fixed point	54520213
Gasket lamp seating	54520217
Sleeve, sealing	54520216
Body	54520207

(Outer, Export Europe, except countries
stated)

Part No	58814E
Model	F700
Light unit	54522683
Spring bulb retaining	556442
Bulb	410
Other details as 58811D	

(Export France, Outer)

Part No	58815E
Model	F700
Light unit	54522683
Spring bulb retaining	556442
Bulb	411
Other details as 58811D	
(Export France, 1A Unit non-dip)	
Part No	58606H
Model	5 $\frac{3}{4}$
Light unit (sealed beam)	54521805
Other details as 58990D	

(Export U.S.A., Outer)

Part No	59191B
Model	F700
Light unit	54522231
Other details as 58811D	

(Export U.S.A., 1A Unit, non-dip)

Part No	58602E
Model	5 $\frac{3}{4}$
Less light unit, other details as 58990D	

NUMBER PLATE ILLUMINATION LAMP

Part No	53518L/B
Model	534
Glass	573915
Cover	574825
Screw cover fixing	54103901
Washer, retaining screw	161385
Gasket, glass seating	573916
Interior, bulbholder	553780
Grommet, cable entry	574049
Sleeve, terminal	555910
Bulb	989

PANEL LIGHT-AUTOMATIC TRANSMISSION

Part No 38226A
Model WL15

Bulb 281

REVERSING LAMP

Part No 52567A
Model 595

Rim or door 576227

Lens 576223

Screw, lens fixing 54112151

Washer, retaining screw 161385

Gasket, lens seating 576228

Interior, bulbholder 573832

Gasket, lamp seating 576229

Grommet, cable entry 54572247

Body 54573143

Bulb 382

SIDE AND FLASHER LAMPS

Part No (Right hand) 52506E
Model 584

Rim 576286

Screw, fixing rim 144921

Washer, retaining screw 161385

Lens 54571509

Gasket, lens seating 576288

Lens, flasher 576286

Interior, bulbholder side 553780

Interior, bulbholder, flasher 573832

Grommet, cable, side 54575950

Grommet, cable, flasher 54575892

Body 54571661

Bulb, side 989

Bulb, flasher 382

Part No. (Left hand) 52507E
Model 584

Lens 54571508

Other details as 52506E

STOP TAIL AND FLASHER LAMP

Part No 54207A
Model 654

Lens, flasher 54570589

Lens, stoptail 54570959

Screw, lens fixing 198924

Gasket, lens seating 54570590

Bulbholder, flasher 54573140

Interior, bulbholder 54570286

Bulbholder, stoptail 54573139

Interior, stoptail 54570280

Gasket, lamp seating 54570591

Body 54571050

Nut, fixing lamp 54131266

Washer, fixing nut 188330

Bulb, flasher 382

Bulb, stoptail 380

PETROL RESERVE VALVE

Part No 78037B
Model SPV

No serviceable parts

REFLECTOR-DOOR POCKET

Part No 57098H
Model REF 22.

Reflex reflector and seal 575883

RELAYS

Part No. (Cooling Fan) 33232A

Part No. (Heated backlight) 33250A

Part No. (Ignition circuit) 33209B

Part No. (Horn) 33188D

Model 6RA

No serviceable parts.

STEERING COLUMN CONTROL

Part No 32756D
Model GC5

Knob, horn push 321449

Spring, horn push 322753

Sundry parts set 322382

SWITCH BLOWER AND LIGHTING

Part No 31788D
Model 57SA

Nut, fixing 153631
Washer, fixing nut 54148517

SWITCH BOOT

Part No 31175F
Model 94

No serviceable parts

SWITCH-DIPPER

Part No 31800B
Model 21S'

No serviceable parts

SWITCH-DIRECTION INDICATOR AND
HEADLAMP FLASHING

Part No 34389B
Model 37SA

Contact, warning light 54333162
Contact, switch 54332586
Spring, powl centring 348323

SWITCH-DOOR

Part No 31404E
Model 94

No serviceable parts

SWITCH-FAN-HOLD

Part No. 34735A
Model 47SA

Nut, fixing 153601
Washer, fixing nut 54148517

SWITCH IGNITION AND STARTING

Part No 34641A
Model 111SA

Nut, fixing front 153591
Nut, fixing rear 156570

SWITCH-PANEL LIGHT

Part No. 78365A
Model 3R

Nut, fixing front 153631
Nut, fixing rear 153631
Screw, terminal 132464
Washer, terminal screw 185000
Connector, Lucar 'M' 199316

SWITCHES DEMIST PETROL RESERVE
AND ROOF LIGHT

Part No 31828D
Model 65SA

Nut, fixing 153601
Washer, fixing nut 54148517

SWITCH-SCREEN WASHER AND WINDSHIELD
WIPER MOTOR

Part No 31847A
Model PRS9

Screw, terminal 132464
Washer, terminal screw 185000
Knob (supplied separately) 316630

SWITCH - STOP LIGHT

Part No 31802D
Model HL2

No serviceable parts

TERMINAL BLOCK

Part No 37101B
Model TB6

Screw, grub, terminal 121610

WARNING LIGHT

Part No 38207A
Model WL15

Window 34335014
Bulb 281

WINDSHIELD WIPERS

Motor

Part No	75497A/B
Model	6W
Bolt, fixing 2BA	54100606
Cover end c/w bearing (Comm end)	744015
Screw earth connector	126444
Brushgear	743171
Brushset	729367
Spring, brush	735631
Armature	54712768
Coil	54713957
Studs, fixing (se of parts)	54710127
Cover, gearbox	54712772
Screw, cover fixing	186144
Switch, self parking	743846
Sleeve adjusting	740557
Spring, adjusting screw	733270
Screw, adjusting	54710163
Rod, connecting	54710037
Shaft and gear	54715726
Pinion and gear	54715725
Sundry parts set	740899

Wheelbox

Part No	72729A
Spindle and gear	748752
Tube, spindle, rubber	740711
Nut, fixing wheelbox	153511
Bush, front	740961
Screw, fixing cover	126504
Washer, front bush	740882

Blade

Part No.	54711283
Rubber, with backing plate	54711781
Cap, rubber retaining	737916